

Colouring felt pen in 24 colours

Main features

- Very vivid colours
- Resistant blocked nib: good nib resistance
- Washable on most clothes
- Will not dry out (during 2 months - cap-off, except black ink)
- Cap security lock

Process and Controls

- In-house manufacturing: ink, filler, product
- Assembling and injection process
- Filler extrusion

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Mileage, cap off time, washability on clothes, drop leakage, oven leakage carrying out of the shade sample
- Ageing tests at 23°C & 48°C, evaporation test at 23°C & 48°C

Production controls

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100% of products
- **87 controls** per statistical pick-up: functional, dimensional, aspect

Product safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71), tested annually by an independant lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS7272-2)

Polypropylene plastic barrel

Good shelf life
12 mm diameter
14,7 cm of length

Polypropylene plug



Filler

3 g of ink



Resistant blocked nib

Won't bend or retract under pressure



Polyester fine nib

4,5 mm diameter
Line width: 1,3 mm



Water based ink

Washable ink



Polypropylene ventilated cap

Minimizes asphyxiation hazard for children



Environment

- Water based ink
- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



Corporate social compliance

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan

